

# SAFEWAY PRECISION DRILL SHARPENER

#### **Features**

User friendly with simple operations. Diamond wheel supplied for long life Manufactured from steel with no die cast or plastic components 240 Volt motor Grinds drills to precision points in a range of angles from 110 - 135 deg. Other features are split point and back relieving

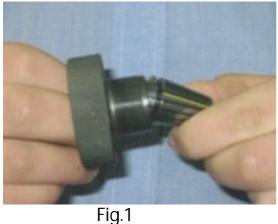
### Model SA-1300 3-13mm Cap. (D114) Drills held in ER20 Collets supplied

SAFEWA

Model SA-2500 12-25mm Cap. (D115) Drills held in ER40 Collets supplied

### Setup Instructions

1. Select the correct collet. Collets have 1mm of movement allowing for both imperial and metric drills. Ensure that the collet is placed in the adapter correctly so as to hold it securely, and allow for the collet to release when the adapter is unscrewed (Fig.1)



2. Set the setting gauge so that the size of the drill is against on the yellow line. (Fig.2)

Fig.2





#### Setup Instructions Cont.

3. Place the holder in the setting gauge insuring that the holder has been turned clockwise so that holder is hard up against the stop pin. Place the drill in the holder an with the drill point sitting on the base of the setting gauge rotate clockwise until the drill flute comes to a stop against the setting gauge. Then tighten. (Fig.3)



5. Take the holder and place in the grinding locator which uses the two pins to set the correct position of the drill. Slowly insert until the drill touches the wheel then rotate back and forth slowly moving the holder deeper into the locator until the wheel sparks out. Withdraw the holder and rotate 180 deg. and complete the operation for the other side of the drill point (Fig.5)

4. Loosen the socket head cap screw that secures the point grinding locator and set the point angle SA-1300 100-135 deg. SA-2500 90-140 deg. (Fig.4)



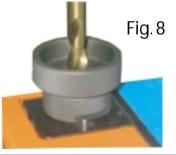


SAFEWAY

Fig. 6

6. To split the point or back relieve the drill, place the adaptor in the top locator. (Fig.6) For just split point locate the holder against the pin (Fig.7) at the full clockwise position and rotate slightly anti clockwise. For back relieving rotate anti clockwise until adaptor comes to rest on the pin (Fig.8)







#### Setup Instructions Cont.

3. Place the holder in the setting gauge insuring that the holder has been turned clockwise so that holder is hard up against the stop pin. Place the drill in the holder an with the drill point sitting on the base of the setting gauge rotate clockwise until the drill flute comes to a stop against the setting gauge. Then tighten. (Fig.3)



5. Take the holder and place in the grinding locator which uses the two pins to set the correct position of the drill. Slowly insert until the drill touches the wheel then rotate back and forth slowly moving the holder deeper into the locator until the wheel sparks out. Withdraw the holder and rotate 180 deg. and complete the operation for the other side of the drill point (Fig.5)

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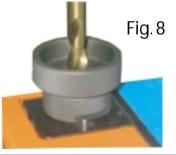


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Fig. 6

6. To split the point or back relieve the drill, place the adaptor in the top locator. (Fig.6) For just split point locate the holder against the pin (Fig.7) at the full clockwise position and rotate slightly anti clockwise. For back relieving rotate anti clockwise until adaptor comes to rest on the pin (Fig.8)





#### D114 SAFEWAY SA-1300 DRILL SHARPENER D115 SAFEWAY SA-2400 DRILL SHARPENER Please note when ordering SA-2400 parts just change the SA-1300 on the drawing under Part number to SA-2400

## SAFEWAY MACHINERY INDUSTRY CORPORATION

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078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-012           1         078201300-015         SA-1300-012           3         078201300-015         SA-1300-014           4         078201300-015         SA-1300-014           5         078201300-015         SA-1300-016           6         078201300-015         SA-1300-016           7         078201300-015         SA-1300-017           8         078201300-015         SA-1300-017           9         078201300-015         SA-1300-018           9         078201300-015         SA-1300-018           9         078201300-015         SA-1300-019           9         078201300-025         SA-1300-020           20         078201300-025         SA-1300-020           21         078201300-025         SA-1300-021           22         078201300-025         SA-1300-022	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting block Positi	$     \begin{array}{r}       1 \\     $		39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54	SSM04x06L HN05 PIN04x08L PIN05x08L SCM04x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x15L SCM05x15L SR-R40 SA-1300-027 SA-1300-027 SA-1300-029 SA-1300-029 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Snap Ring Switch Switch (CE Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate	Screw Screw ) Screw e	$   \begin{array}{r}     2 \\     2 \\     3 \\     2 \\     4 \\     3 \\     1 \\     $	M5 4x8L 5x8L M4x8L M5x15 M5x12 R40 CE
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-010           1         078201300-015         SA-1300-011           1         078201300-015         SA-1300-012           3         078201300-015         SA-1300-013           4         078201300-015         SA-1300-014           5         078201300-015         SA-1300-016           17         078201300-015         SA-1300-016           18         078201300-015         SA-1300-017           18         078201300-015         SA-1300-019           19         078201300-015         SA-1300-019           20         078201300-025         SA-1300-019           20         078201300-025         SA-1300-020           21         078201300-025         SA-1300-021           22         078201300-025         SA-1300-022           23         078201300-025         SA-1300-023	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting block Position Pre-setting block Position Pre-setting Screw Spring Scale Collet Holder Collet Holder Collet Holder Collet Nut Shaft Back Cover Side Cover Front Cover Bracket Knob	$     \begin{array}{r}       1 \\     $	DC220V	39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55	SSM04x06L HN05 PIN04x08L PIN05x08L SCM04x08L SCM05x15L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 0782012000000000000000000000000000000000	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x15L SCM05x15L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-034	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Snap Ring Switch Switch (CE Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton	Screw Screw ) Screw e	$\begin{array}{c} 2 \\ 2 \\ 3 \\ 2 \\ 4 \\ 3 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1$	M5 4x8L 5x8L M4x8L M5x15 M5x12 R40 CE
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-010           0         078201300-015         SA-1300-011           1         078201300-015         SA-1300-012           1         078201300-015         SA-1300-012           3         078201300-015         SA-1300-013           4         078201300-015         SA-1300-014           5         078201300-015         SA-1300-016           17         078201300-015         SA-1300-016           18         078201300-015         SA-1300-017           18         078201300-015         SA-1300-019           20         078201300-015         SA-1300-019           20         078201300-025         SA-1300-020           21         078201300-025         SA-1300-021           22         078201300-025         SA-1300-022           23         078201300-025         SA-1300-023           24         ER20         ER20	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre	$     \begin{array}{r}       1 \\     $		399 400 411 422 433 444 455 466 477 488 499 500 511 522 533 544 555 566	SSM04x06L HN05 PIN04x08L PIN05x08L SCM04x08L SCM05x15L SCM05x15L SR-R40 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 0782012000000000000000000000000000000000	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x15L SCM05x15L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-029 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-034 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Snap Ring Switch Switch (CE Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S	Screw Screw ) Screw e ign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x15 M5x12 R40 CE
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           0         078201300-005         SA-1300-009           0         078201300-001         SA-1300-010           078201300-015         SA-1300-010           078201300-015         SA-1300-011           10         078201300-015         SA-1300-012           11         078201300-015         SA-1300-012           12         078201300-015         SA-1300-013           14         078201300-015         SA-1300-014           15         078201300-015         SA-1300-016           17         078201300-015         SA-1300-017           18         078201300-015         SA-1300-019           19         078201300-012         SA-1300-019           19         078201300-012         SA-1300-020           10         078201300-025         SA-1300-021           10         078201300-025         SA-1300-021           10         078201300-025         SA-1300-022           10         078201300-025         SA-1300-022           10         078201300-025         SA-1300-023           10         078201300-025         SA-1300-024           10	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting block Position Pre-setting Screw Spring Scale Collet Holder Collet Holder Collet Holder Collet Nut Shaft Back Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad	$     \begin{array}{r} 1 \\       1 \\ $	ΦC220V	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x151 M5x121 R40 CE M5x101
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           10         078201300-016         SA-1300-010           078201300-016         SA-1300-010           078201300-017         SA-1300-010           078201300-017         SA-1300-010           11         078201300-017         SA-1300-012           12         078201300-017         SA-1300-012           13         078201300-017         SA-1300-014           14         078201300-017         SA-1300-014           15         078201300-017         SA-1300-016           16         078201300-017         SA-1300-017           18         078201300-017         SA-1300-019           19         078201300-012         SA-1300-019           20         078201300-012         SA-1300-020           21         078201300-022         SA-1300-021           22         078201300-022         SA-1300-022           23         078201300-022         SA-1300-022           24         ER20         ER20           25         078201300-024         SA-1300-024           26         SCM04x15L         SCM04x15L	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting block Position Pre-setting Screw Spring Scale Collet Holder Collet Holder Collet Holder Collet Nut Shaft Back Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw	$     \begin{array}{r}       1 \\       2 \\       1 \\     $	Φ3-13 M4x15L	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM04x08L SCM05x15L SCM05x15L SR-R40 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 0782012000000000000000000000000000000000	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	4x8L 5x8L M4x8L M5x151 M5x121 R40 CE M5x101
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           10         078201300-015         SA-1300-010           078201300-015         SA-1300-010         078201300-015           11         078201300-015         SA-1300-010           12         078201300-015         SA-1300-012           13         078201300-015         SA-1300-012           14         078201300-015         SA-1300-014           15         078201300-015         SA-1300-016           17         078201300-015         SA-1300-016           17         078201300-015         SA-1300-017           18         078201300-015         SA-1300-017           19         078201300-015         SA-1300-019           20         078201300-015         SA-1300-010           21         078201300-025         SA-1300-021           22         078201300-025         SA-1300-022           23         078201300-025         SA-1300-022           23         078201300-025         SA-1300-022           24         ER20         ER20           25         078201300-024         SA-1300-024           26         SCM04x15L         SCM04x15L <td>Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting Bracket Position Pre-setting Screw Spring Scale Collet Not Shaft Back Cover Side Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw</td> <td><math display="block">     \begin{array}{r}       1 \\       2 \\       2 \\       2       </math></td> <td>Φ 3-13 M4x15L M4x25L</td> <td>39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57</td> <td>SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03</td> <td>SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035</td> <td>Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120</td> <td>Screw Screw ) Screw e ign )V sign</td> <td><math display="block">\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\</math></td> <td>M5 4x8L 5x8L M4x8L M5x151 R40 CE M5x101</td>	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting Bracket Position Pre-setting Screw Spring Scale Collet Not Shaft Back Cover Side Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw	$     \begin{array}{r}       1 \\       2 \\       2 \\       2       $	Φ 3-13 M4x15L M4x25L	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x151 R40 CE M5x101
078201300-03         SA-1300-038           9         078201300-00         SA-1300-009           0         078201300-01         SA-1300-010           078201300-01         SA-1300-010         078201300-01           078201300-01         SA-1300-010         078201300-01           11         078201300-01         SA-1300-012           12         078201300-01         SA-1300-012           13         078201300-01         SA-1300-013           14         078201300-01         SA-1300-014           15         078201300-01         SA-1300-016           17         078201300-01         SA-1300-017           18         078201300-01         SA-1300-019           19         078201300-02         SA-1300-021           10         078201300-02         SA-1300-022           20         078201300-02         SA-1300-021           20         078201300-02         SA-1300-022           21         078201300-02         SA-1300-022           23         078201300-02         SA-1300-024           24         ER20         ER20           25         078201300-02         SA-1300-024           26         SCM04x15L         SCM04x15L	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting Screw Spring Scale Collet Holder Collet Holder Collet Nut Shaft Back Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw Socket Cap Screw	$   \begin{array}{r} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $	φ 3-13 φ 3-13 M4x15L M4x25L M5x12L	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x151 M5x121 R40 CE M5x101
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           0         078201300-005         SA-1300-009           0         078201300-015         SA-1300-010           078201300-015         SA-1300-010         SA-1300-010           078201300-015         SA-1300-011         SA-1300-011           10         078201300-015         SA-1300-012           13         078201300-015         SA-1300-014           14         078201300-015         SA-1300-014           15         078201300-015         SA-1300-016           16         078201300-015         SA-1300-016           17         078201300-015         SA-1300-017           18         078201300-015         SA-1300-019           20         078201300-025         SA-1300-020           21         078201300-025         SA-1300-020           22         078201300-025         SA-1300-021           23         078201300-025         SA-1300-022           24         ER20         ER20           25         078201300-025         SA-1300-024           26         SCM04x15L         SCM04x15L           27         SCM05x12L         SCM05x12L	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting block Position Pre-setting Screw Spring Scale Collet Holder Collet Holder Collet Holder Collet Nut Shaft Back Cover Side Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw Socket Cap Screw Socket Cap Screw	$   \begin{array}{r}     1 \\     2 \\     2 \\     2 \\     4 \\   \end{array} $	Φ 3-13 φ 3-13 M4x15L M4x25L M5x12L M4x8L	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x151 M5x121 R40 CE M5x101
078201300-03         SA-1300-038           9         078201300-005         SA-1300-009           10         078201300-015         SA-1300-010           078201300-015         SA-1300-010         078201300-015           11         078201300-015         SA-1300-010           12         078201300-015         SA-1300-012           13         078201300-015         SA-1300-013           14         078201300-015         SA-1300-014           15         078201300-015         SA-1300-016           17         078201300-015         SA-1300-016           17         078201300-015         SA-1300-017           18         078201300-015         SA-1300-019           20         078201300-025         SA-1300-019           21         078201300-025         SA-1300-020           22         078201300-025         SA-1300-020           23         078201300-025         SA-1300-020           24         ER20         ER20           25         078201300-024         SA-1300-024           24         ER20         ER20           25         078201300-024         SA-1300-024           26         SCM04x15L         SCM04x15L	Wheel (#400) Fan Motor (110V) Motor(220V) Length Pre-setting Bracket Position Pre-setting Bracket Position Pre-setting Screw Spring Scale Collet Not Shaft Back Cover Gollet Nut Shaft Back Cover Front Cover Bracket Knob ER20 Collet Rubber Pad Socket Cap Screw Socket Cap Screw Socket Cap Screw Round Socket Cap Screw	$   \begin{array}{r}     1 \\     2 \\     2 \\     2 \\     4 \\   \end{array} $	Φ 3-13 φ 3-13 M4x15L M4x25L M5x12L M4x8L	39 40 41 42 43 44 45 46 47 47 48 49 50 51 52 53 54 55 56 57	SSM04x06L HN05 PIN04x08L PIN05x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 078201300-02 078201300-02 078201300-02 078201300-03 SCM05x10L 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03 078201300-03	SSM04x06L HN05 PIN04x08L SCM04x08L SCM05x08L SCM05x15L SCM05x12L SR-R40 SA-1300-027 SA-1300-027 SA-1300-028 SA-1300-030 SCM05x10L SA-1300-031 SA-1300-032 SA-1300-033 SA-1300-035 SA-1300-035 SA-1300-035	Set Screw Nut Pin Socket Cap Socket Cap Socket Cap Socket Cap Switch Switch (CE Cable Nut Cable Nut Cable Nut Handle Socket Cap Power Cabl Plug Name Plate carton Attention S AC110-120	Screw Screw ) Screw e ign )V sign	$\begin{array}{c} 2\\ 2\\ 3\\ 2\\ 4\\ 3\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$	M5 4x8L 5x8L M4x8L M5x151 M5x121 R40 CE M5x101